

# DECLARATION OF PERFORMANCE



N°: FORCE LINE 4.5 RE GB NH 005 EN

1. Identification code: FORCE LINE 4.5 RE GB
2. Intended use: Reinforced bitumen sheets for roof waterproofing
3. Manufacturer: AXTER SAS  
143, avenue de Verdun  
92130 Issy-les-Moulineaux  
France  
www.axter.eu/dop
4. Authorised representative: NA
5. System of assessment and verification of constancy of performance of the product: System 2+
- 6a. Product covered by the harmonised standard: EN 13707  
The CSTB, notify body n° 0679 has performed under system 2+ the initial inspection of factory production control the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control n° 0679 - CPR - 0128.
- 6b. European Technical Assessment : NA
7. Declared performance

Essential characteristics			Performance			Units	Harmonised technical specifications
			Value	Tolerance			
				Min	Max		
Resistance to tearing (nail shank)	Longitudinal	NA	-	-	N	EN 13707:2014	
	Cross direction	NA	-	-			
Tensile properties : maximum tensile force	Longitudinal	690	400	850	N/50 mm		
	Cross direction	540	400	700			
Tensile properties : elongation	Longitudinal	40	30	50	%		
	Cross direction	50	40	60			
Peel resistance of joint	Maximum force	Selvedge	NA	-	-		N/50mm
		End joint	NA	-	-		
	Average force	Selvedge	NA	-	-		
		End joint	NA	-	-		
Shear resistance of joint	Maximum force	Selvedge	540	400	680		N/50mm
		End joint	690	400	820		
Flexibility at low temperature			-10	≤			°C
Durability EN 1296	Flow resistance at elevated temperature		100	90	110		°C
Durability EN 1297	Visible defects		NA				
Resistance to impact			1250	≥			mm
Resistance to static loading (method A)			15	≥			kg
Watertightness under 10 kPa			Conform				-
Resistance to root penetration			NA				-
Resistance to external fire exposure			FRoof (Note 1)				-
Reaction to fire			NPD				-
Dangerous substances			Note 2 and 3				-

NA: not applicable due to use of product.

Note 1 : As the resistance to external fire exposure of roof depends on the complete system, no performance can be declared for the product alone.

Note 2 : This product does not contain asbestos or tar constituents

Note 3 : In the absence of European harmonized test methods, verification and declaration on release/content has to be done taking into account national provisions in the place of use.

The performances of the product identified above are in conformity with the declared performances.

In accordance with Regulation (UE)n°305/2011 , this declaration of performance is issued under the sole responsibility of the manufacturer identified

Signed for and on behalf of the manufacturer by:  
Peter Fleischmann (Managing Director)

Paris  
10/08/2018

